

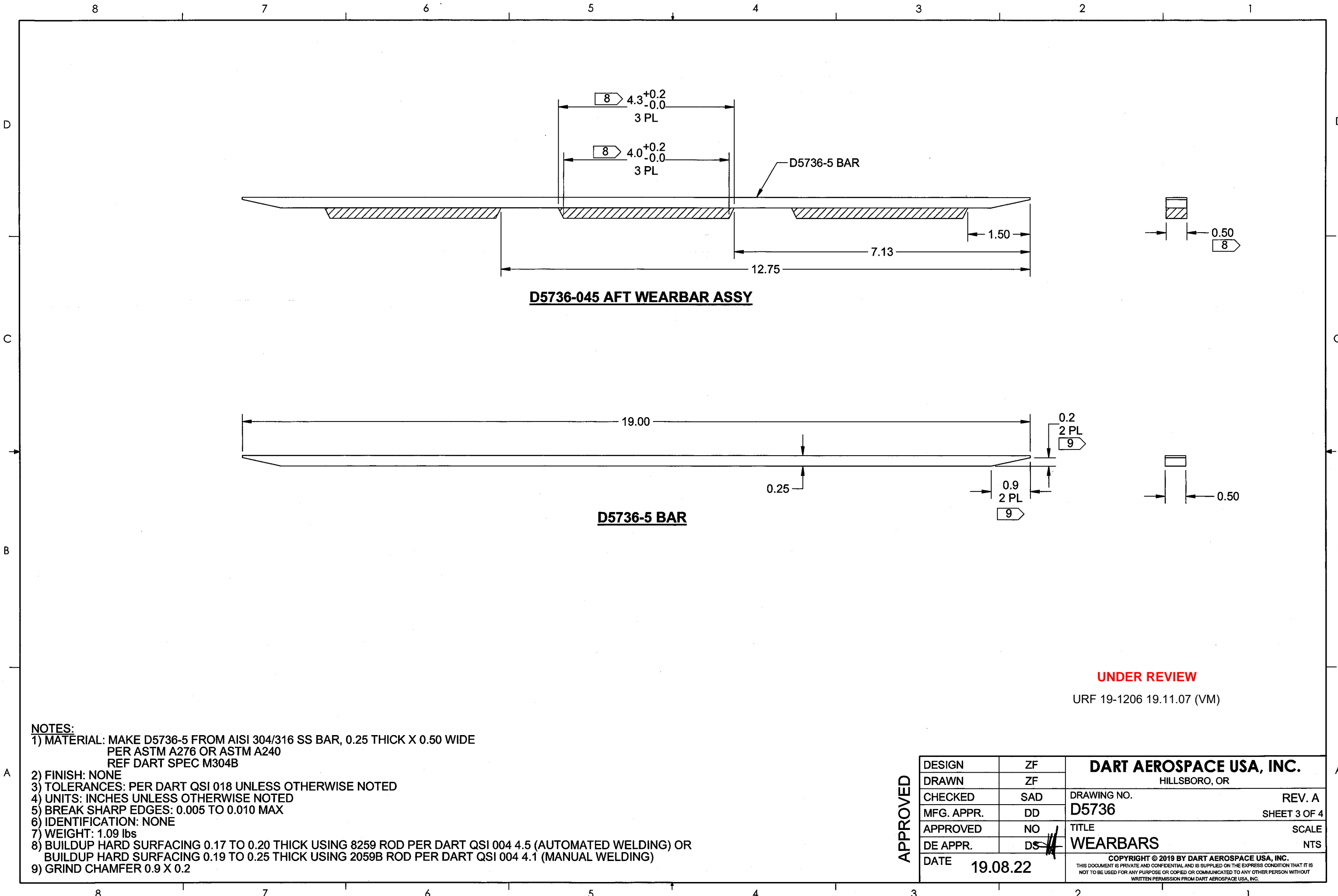
NOTES:

- 1) MATERIAL: MAKE D5736-1 FROM AISI 304/316 SS BAR, 0.25 THICK X 0.50 WIDE  
PER ASTM A276 OR ASTM A240  
REF DART SPEC M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.03 lbs
- 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER DART QSI 004 4.5 (AUTOMATED WELDING) OR  
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER DART QSI 004 4.1 (MANUAL WELDING)
- 9) FORM TO MATCH PROFILE OF D5735-1 WEARPLATE
- 10) GRIND CHAMFER 0.9 X 0.2

APPROVED

A	NEW ISSUE		ZF	19.08.22
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN	ZF			
CHECKED	SAD	DRAWING NO.		REV. A
MFG. APPR.	DD	D5736		SHEET 1 OF 4
APPROVED	NO	TITLE		SCALE
DE APPR.	DS	WEARBARS		NTS
DATE	19.08.22		COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	





**D5736-045 AFT WEARBAR ASSY**

**D5736-5 BAR**

**UNDER REVIEW**

URF 19-1206 19.11.07 (VM)

- NOTES:**
- 1) MATERIAL: MAKE D5736-5 FROM AISI 304/316 SS BAR, 0.25 THICK X 0.50 WIDE  
PER ASTM A276 OR ASTM A240  
REF DART SPEC M304B
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 1.09 lbs
  - 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER DART QSI 004 4.5 (AUTOMATED WELDING) OR  
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER DART QSI 004 4.1 (MANUAL WELDING)
  - 9) GRIND CHAMFER 0.9 X 0.2

**APPROVED**

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DRAWN	ZF		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5736</b>	SHEET 3 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	<b>WEARBARS</b>	NTS
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